Rubber Manufacturers Association 1400 K Street Suite 900 Washington, DC 20005

Tri-Regional Scrap Tire Conference

Memphis, TN







RUBBER manufacturers association

 $Memphis\ Marriott\ Downtown\ Hotel$

December 5 & 6, 2002

Tri-Regional Scrap Tire Conference

Sponsored by the
United States Environmental Protection Agency
Regions 4, 5 and 6, in association with
the Rubber Manufacturers Association

December 5 & 6, 2002

Memphis Marriott Downtown 250 North Main Street Memphis, Tennessee

Room Rates

Private Sector: \$104/night Government Rate: \$75/night

- Hotel Reservations: (888) 557-8740
- Refer to Rubber Manufacturers Association (RMA) or the Tri-Regional Conference when making reservations

Hotel Registration Rate Deadline is November 20th

Registration Fee

Private sector: \$125/person Government: \$90/person

Registration Includes

- Continental breakfast and lunch on December 5 & 6
- December 5th Evening Reception sponsored by Columbus McKinnon Corporation

Conference Hours

- December 5th 9 AM- 6:15 PM
- December 6th 8 AM 12:30 PM

To Register Please Complete Form and Follow Directions on the Last Page

Registration Form - Tri-Regional Name Title Company Street City, State Zip Email Federal Tax id # • 52-1083025 ☐ Check □ PO#____ ☐ Visa ☐ Master Card Card Number **Expiration Date** Name as it appears on the card: Mail or Fax to: Renee Shortess Rubber Manufacturers Association 1400 K Street, N.W. Suite 900 Washington, D.C. 20005. (202) 682-4883 • Fax: (202) 682-4854 **Questions:**

Michael Blumenthal (202) 682-4880

mblumenthal@rma.org

Scrap Tire Facts and Figures

Number of scrap tires generated annually (2001): **281 million** Approximate weight of these scrap tires: **5.68 million tons** Percentage of total solid wastes generated: (2001): **1.8%** Number of scrap tires in stock piles: **300 million** Number of scrap tires processing facilities: **498** Number of scrap tires going to a market (2001): **218 million** Number of scrap tires used for fuel (2001): **115 million** Number of facilities using tire-derived fuel (2001): **80**

39 cement kiln

14 pulp & paper mills

16 industrial boilers

11 utility boilers

Scrap tires used in civil engineering applications (2001): **40 million**Number of scrap tires exported (2001): **15 million**Scrap tires processed into ground rubber (2001): **33 million**Scrap tires punched/stamped into new products (2001): **8 million**Number of scrap tires used in a pyrolysis process (2001): **0**Fastest growing new markets:

playground cover soil amendments flooring/matting landfill construction material

Number of new products that contain recyclable tire rubber: **110+** Number of states with scrap tires legislation/regulations: **48**

Number of States with a fee: 33

Number of states that ban whole tires from landfills: 38

Number of states with no landfill restrictions: 8

Number of states that ban all scrap tires from landfills: 11

States that allow Monofills: 17

Average weight of a passenger car scrap tire: **20 pounds**Average weight of a light truck scrap tire: **30 pounds**Average weight of a heavy truck scrap tire: **100 pounds**Percentage of scrap tires that are passenger car tires: **84**

Percentage of scrap tires that are from light and heavy trucks: **15** Percentage of heavy equipment, aircraft and off-road tires: **1**

Btu's per pound of scrap tire rubber: 15,000

Amount of steel in a steel belted radial passenger car tires: 2.5 lbs.

Oil (equivalency) in a passenger car tire: 7 gallons

Specific gravity of tire rubber: **1.15**

Number of polymers (rubber) used in tire construction: **3-4** Best ways to reduce the number of scrap tires generated:

- 1. Purchase longer-tread life tires
- 2. Rotate tires every 6,000 miles
- **3.** Check for/inflate tires to recommended air pressure levels once a month or before every long trip
- **4.** Balance tires when rotating them

Tri-Regional Scrap Tire Conference

Why a Regional Conference?

The markets and flow of scrap tires have developed on a regional basis. Regulations, generation rates and competition in surrounding states can have a significant impact on your ability to survive in a very competitive and dynamic industry. The Tri-Regional Scrap Tire Conference was developed to analyze the market forces on a regional and national level and allow participants to better understand the marketplace. The conference will also enable participants to interact with state regulators and understand how various programs can impact markets for scrap tires.

Who Should Attend?

State Scrap Tire Regulators Scrap Tire Processors Scrap Tire End Users Equipment Vendors Investors Tire Retailers

Who Will Be There?

State scrap tire regulators from the EPA Regions hosting the conference, as well as those from other EPA Regions, are expected to attend.

EPA Region 4	EPA Region 5	EPA Region 6
Alabama Florida Georgia Kentucky Mississippi North Carolina South Carolina Tennessee	Indiana Illinois Michigan Minnesota Ohio Wisconsin	Arkansas Louisiana New Mexico Oklahoma Texas

Tri-Regional Scrap Tire Conference

Agenda - Day 1

Thursday • December 5, 2002

7:30 - 8:40 AM Continental Breakfast

8:45 – 9:00 AM Opening Remarks

9:00 – 10:30 AM Processing Issues

Moderator Ben Banipal, EPA Region VI

Equipment Selection Charles Astafan, Columbus-McKinnon Corp.

Equipment Maintenance Mark Hope, Tire Disposal & Recycling

Equipment Fire Prevention Michael Blumenthal, RMA Stockpile Abatement Issues Terry Gray, TAG Associates

10:45 AM – 12:15 PM Ground Rubber Markets and Capacity

Moderator/Overview Michael Blumenthal, RMA
Manufacturers Perspective Royal Mat (Invited)

Processors Perspective Ted Burnhardt Rubber Technology Group

Market Perspective T

12:15 – 1:30 PM Lunch

1:30 – 3:00 PM Selling Rubber Modified Asphalt to DOTs

Moderator Paul Ruesch EPA Region V

Federal Programs Byron Lord, FHWA

Selling to Industry

Doug Carlson, Rubber Pavements Association
State Programs

Dr. Sergi Armakanian, Clemson University

Asphalt Rubber Tech. Service

3:00 – 3:15 PM Break

3:15 – 4:45 PM Playground & Soil Amendment Issues

Moderator Todd Marvel, Illinois EPA
Turf Applications Bob Kelly, Turf Solutions

American with Disabilities Issues Bryan Kellar, Arkansas Dept. of Parks & Tourism

Playground Market Potential/Issues Dr. Amme, University of Denver

4:45 – 6:15 PM Civil Engineering Applications

Moderator/Overview

Landfill Remediation/closure

Landfill Construction

Bob Large, Ohio EPA

Bill Robinson, Illinois EPA

Mo Finney, Waste Management

Road Construction/Leachate Dr. Dana Humphrey, University of Maine

Baled Tires David Holdeman, Nebraska DEQ

6:45 – 8:00 PM Reception Sponsored by Columbus McKinnon

Tri-Regional Scrap Tire Conference

Agenda - Day 2

Friday • December 6, 2002

7:00 – 7:55 AM Continental Breakfast

8:00 – 9:45 AM Tire Derived Fuel Issues

Moderator/Overview
Impacts of the Clean Air Act
Cement Industry Issues
Pulp & Paper Industry Issues
Utility Boilers

Terry Gray
Dr. Robert
Stewart Pr
Joe Duran,
Steve God

Terry Gray, TAG Associates
Dr. Robert Schrieber, Schreiber & Yonley
Stewart Pryor, North Texas Cement
Joe Duran, International Paper (Invited)
Steve Godbehere, Tennessee Valley Authority

9:45 – 10:30 AM Panel Discussion (The Impact that State Scrap Tire Programs Have on the Market)

ModeratorChet Chaney, Ohio DNRTDF SupplierMike Sorcher, M&A AssociatesTire ProcessorHarry Griede, Greenman TechnologiesMississippiMark Williams, Mississippi DEQNorth CarolinaPam Moore, North Carolina DENR

10:30 - 10:45 AM Break

11:00 AM – 12:30 PM Innovative Legislation and Regulations (Selected State Program Reviews)

Moderator
Oklahoma
Jim Kromer, Oklahoma DEQ
Michigan
Rhonda Zimmerman, Michigan DNR
Illinois
Todd Marvel, Illinois EPA
Ohio
Bob Large, Ohio EPA
Louisiana
Tony Case, Louisiana DEQ
Processor's Perspective
Bill Vincent, Colt Industries

12:30 PM Lunch/Adjourn

